

Finish should Preceed Product Type Description. Options include Sealer Treated and Primed. Otherwise all Products will be manufactured in Natural Wood.

Product Type

Sash Frame	Unit (has Sash & Frame) Book Door	Prehung Unit Lineal Material	Misc. Material
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Shape & Type

Note: Any Special Shape other than Square or Rectangular should be specified in this field preceding the Description of Product; see examples a.), b.) and c.) below.

- a.) "HCL Sash" stands for **Half Circle with Legs Sash**
- b.) "PSGL" stands for **Partial Segment with Legs**.
- c.) "TZR Unit" stands for **Trapezoid Right**; also known as a **Rake**. The "R" indicates the shorter Leg of the Trapezoid is on the Right side as viewed from the Exterior.
TZL would indicate the shorter Leg to be on the Left side, viewed from the Exterior.

* Please see the Special Shape Acronyms below to describe product.

Special Shape Codes

*note: for special shapes, consult your price book or send drawing along with quote

TYPE	PRODUCT	TYPE	PRODUCT	TYPE	PRODUCT
OC	Octagon	PSGL	Partial Segment with Legs	TZL	Trapezoid Left
HX	Hexagon	IHC	Inside Half Circle	TZR	Trapezoid Right
PT	Pentoid	IQC	Inside Quarter Circle	TGL	Triangle Left
RG	Rectangle	ISG	Inside Segment	TGR	Triangle Right
PAR	Parallelogram	IPSG	Inside Partial Segment	TGI	Triangle Isoceles
FC	Full Circle	IHCL	Inside Half Circle with Legs	QDFL	Quadrafoil
QC	Quarter Circle	IQCL	Inside Quarter Circle with Legs		
FE	Full Elliptical (oval)	ISGL	Inside Segment with Legs		
HE	Half Elliptical	IPSL	Inside Partial Segment with Legs		
HC	Half Circle	GOT	Gothic		
SG	Segment	EBL	Eyebrow Left		
PSG	Partial Segment	EBR	Eyebrow Right		
SGL	Segment with Legs	CCL	Clip Corner Left		
HCL	Half Circle with Legs	CCL	Clip Corner Right		
QCL	Quarter Circle with legs				

Type (Product Line Acronyms)

TYPE	PRODUCT	DOOR TYPES	PRODUCT
AW	Awning (hinged at sides or top; swings out)	SPD	Sliding Patio Door Unit
CS	Casement also Casement Stationary (aligns with CS Units)	FH	Book French Door
CS	Rabatted Pair (rabatted center Stiles, no center Mull)	CM	Craftsman
DH	Double Hung (both Sash glide)	SDW	Screen Door Wood #551, #552, #558
DF	Double Hung Picture (aligns with SH & DH Units)	PD	Doors with Panels only. No Glass.
DS	Direct Set (no Sash; Frame & Glass only)	PG	Doors with Panels and Glass.
HP	Hopper (hinged at sides or bottom; top swings in)		
SL	Sliding Window (one sash slides)		
TP	Tilt-Pac (DH Sash with Vinyl Jamb Liners; no Frame)		
TR	Transom (defaults to full-bound frame. Std. Sash layout)		
DFD	Double Hung Bay- (typical DH-DHP-DH)		
CFC	Casement Bay- (typical CS-CSP-CS)		

Miscellaneous Codes

IG	Insulated Glass Units
GL	Glass- (single and double strength)
MC	Miscellaneous Items (weatherstripping, parts, etc.)
SCW	Window Screens Wood
SCA	Window Screens Aluminum
MTL	Mantel

Call Out Size

Note: "Call out" size is also referred to as "Sash Size," and is used as Inside Frame Dimension. "Call out" sizes are industry generic dimensions given in feet/inches. For example; 6-0 X 6-8 or 4-0 X 4-0.

"Net Frame" dimensions are the overall "frame" or "outside jamb to outside jamb" measurements. You must specify which type you are providing and must always provide the dimensions in width X height. "Rough Openings" are 1/2" over net frame dimensions.

Wood Specie

DF	All Products manufactured at Millwork default to "Douglas Fir".
VGDF	"Verticle Grain Doug Fir" is used when Product will be finished with Stain or Clear.
P or BP	Paint grade "Pine" or stainable "Brite-Pine" is available upon request, at same price.
RO	"Red Oak" must be Sealer Treated and will be included in price.
Other	Other wood species are available, contingent upon availability. Fax in Quote request.

Thickness

7/16"	All Aluminum Screens. 5/16" Combo Door Aluminum Screens
3/4"	All Wood Screens for Window Units upon request; default is Douglas Fir.
1 1/8"	Minimum thickness of all Wood Screen Doors; others available; default is Douglas Fir.
1 3/8"	Default thickness of all Sash & Window Units, O.A. size or glass might require 1 3/4".
1 3/4"	Default thickness of all Doors, optional thickness for some Sash.
2 1/4"	Optional thickness for various Doors.

Jamb Depth

Note: 1.) When using any Exterior Trim the jamb depth is measured from the backside of the Exterior Trim. 2.) When using a "bald" or "box/block" frame, the jamb depth is measured from the "exterior" face of the unit.

Exterior Trim

SM	Stucco Moulding is the default of all window units.	KI	Kerf Interior
ESM	Eastern Stucco Mould; a.k.a. EBM + Stucco Key	KE	Kerf Exterior
CSM	California Stucco Mould	KEY	Common size: 3/8 x 3/8
EBM	Eastern Brick Mould	S4S	Square, Flat on 4 sides.
CBM	California Brick Mould		* Custom Profiles available with Knife Charges & Signed CAD

Cut Up

Note: Lite Cut Ups are to be given as an "overall". If a cut up is given per Sash this must be clearly stated on form. When a cut up is given such as 8/4, the first number is always the total number of lites, the second number dictates how many rows high. For example; a two panel sliding patio door with each panel having a 2 wide X 5 high configuration would be stated as 20/5 overall, or 10/5 per panel. The most efficient way of ensuring your cut ups are correct is to supply a drawing or sketch for each one in question.

Type of Glass

Refer to Section VII, pages 38 to 43. Others available upon request.

Hardware Color

White, Bronze (dark brown) or refer to Section VII, page 72 for options.

Weather-Strip & Screen Color

White or Bronze only. Alternate option for screen frame is 3/4" wood; Doug Fir.

Unit Price

Due to limited space on this form, prices noted are for individual items.

Layout

Note: Layout dimensions are the Face dimensions plus the width of Sticking to be used. This section will always be used for any door ordered through Millwork, and on custom sash other than standard specs. See Section VII, pages 25 to 65 for default sash layouts.

Barwork

Refer to Section VII, page 63 for options available. Custom profiles available with knife charges and signed CAD. All barwork & Sticking must coincide with glass or panel type to be used.